



## House Martin Stonecoat Mouldings Installation Guidelines

1. Ensure surfaces are dry, free of contaminants, loose material and dust.
2. Both the wall surface and ambient temperature shall be a minimum of 5C or higher.
3. Using the tubes of adhesive apply along the full length of each piece using a zig zag operation. To ensure maximum bonding while the adhesive is wet, apply pressure on the entire length of the moulding moving back and forth with a lateral motion. Immediately remove excess adhesive and wipe clean with a damp cloth.
4. You may need to use temporary mechanical fasteners to secure the moulding in place while the adhesive cures. For example: galvanized nails or screws and washers.
5. When joining two pieces at the junction, leave a gap of not exceeding 6mm between joined mouldings. Apply the cementitious adhesive mixed with bag of fibres and finish to give a mortar effect joint.
6. Apply caulking at the joint between the moulding and the substrate
7. Allow the material the cure then remove all temporary fastenings.
8. All mouldings must be kept dry at all times prior to installation.
9. If mouldings have been supplied base coat only and a non-jointed finish is required then the joints should be filled with the cementitious adhesive and sanded smooth when fully cured.
10. Larger sized architectural moulding may require a further mechanical fixing method; details are available from our technical department on a job by job basis.

**These are installations guidelines only. All matters related to the integrity and the structural aspect of the building envelope must be approved by a qualified engineer.**